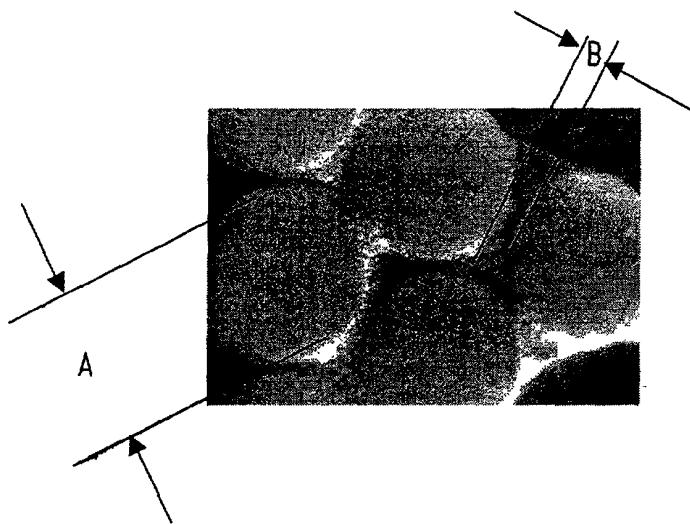
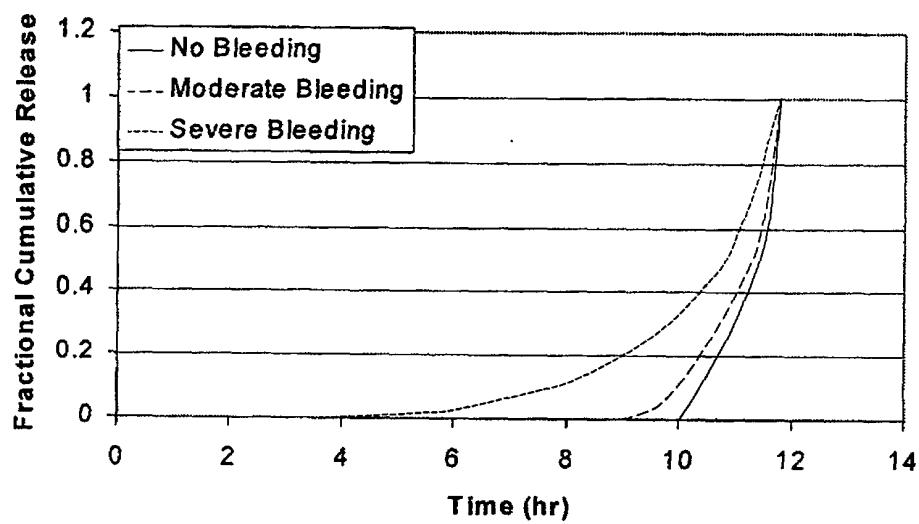


*Fig. 1  
(Prior Art)*

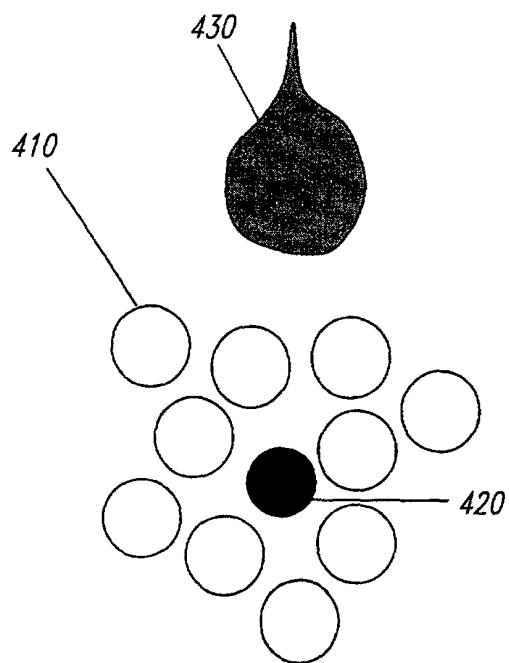


*Fig. 2*  
(Prior Art)

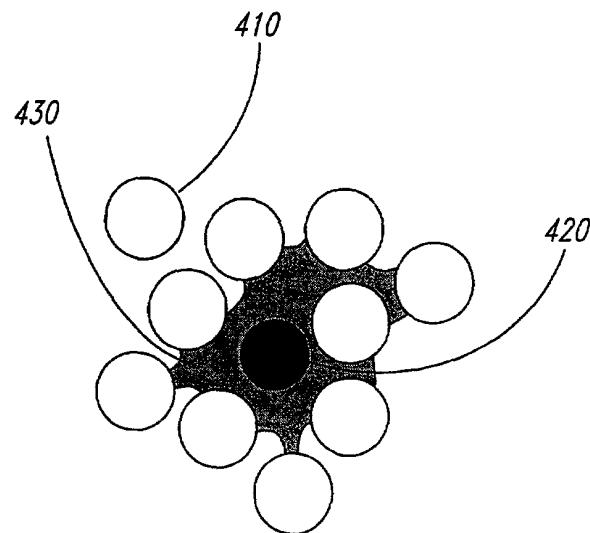
**Theoretical Cumulative Release**



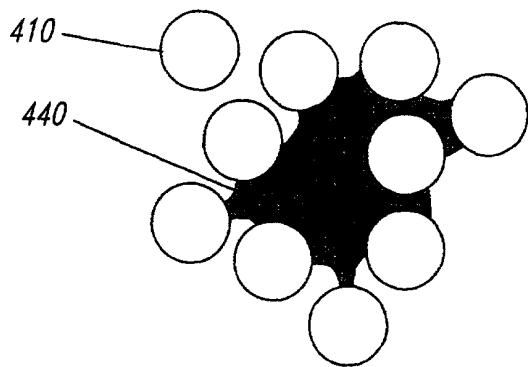
*Fig. 3*



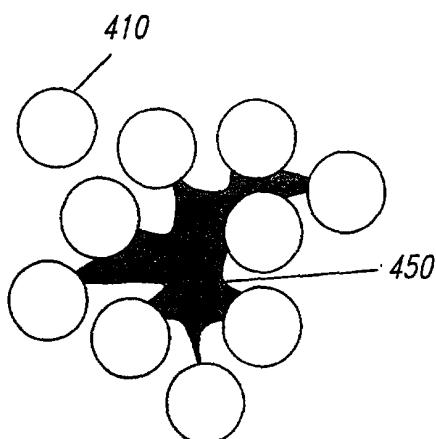
*Fig. 4A*



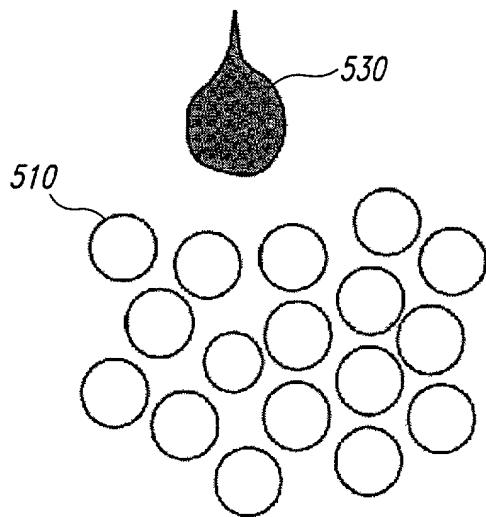
*Fig. 4B*



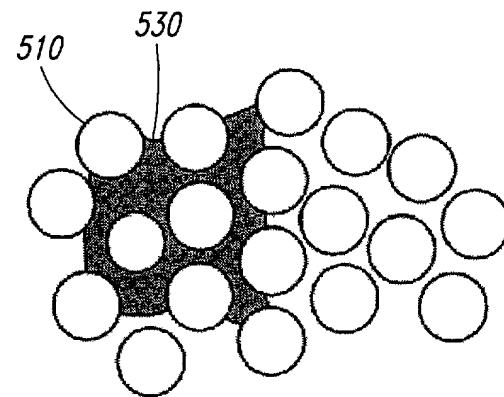
*Fig. 4C*



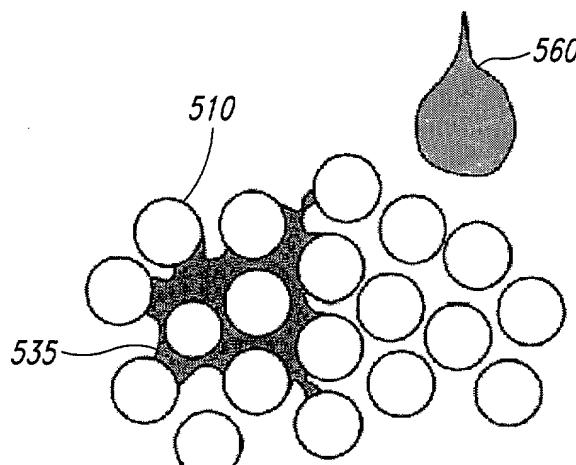
*Fig. 4D*



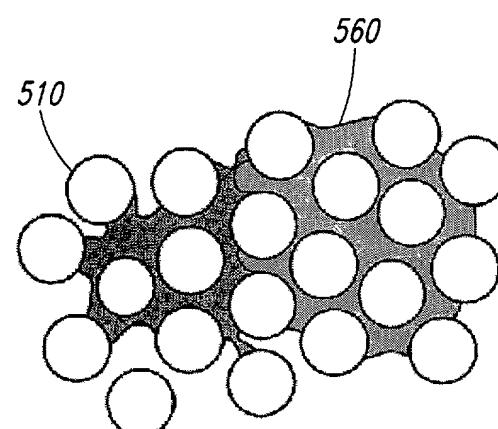
*Fig. 5A*



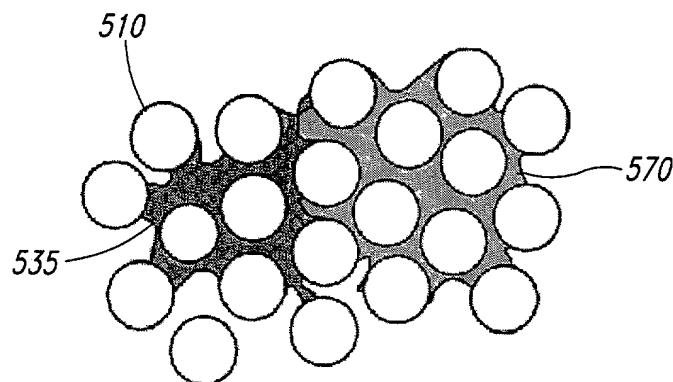
*Fig. 5B*



*Fig. 5C*



*Fig. 5D*



*Fig. 5E*

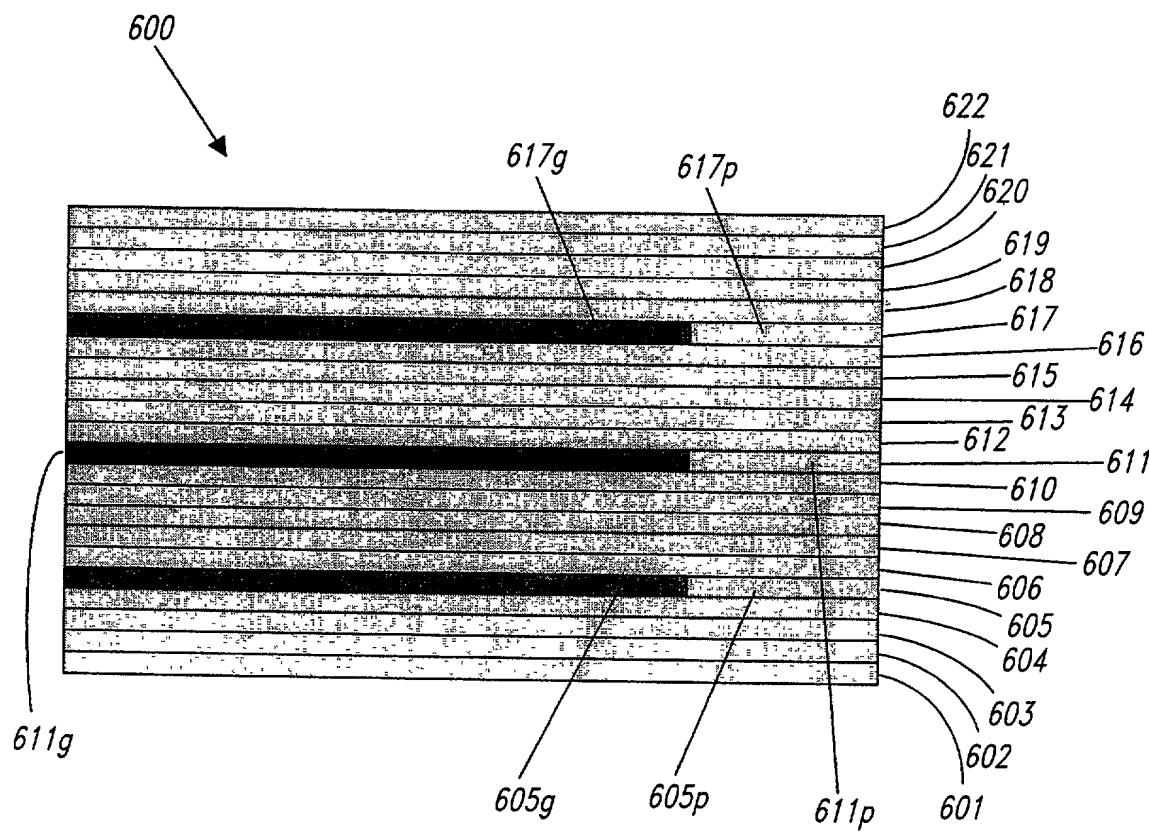
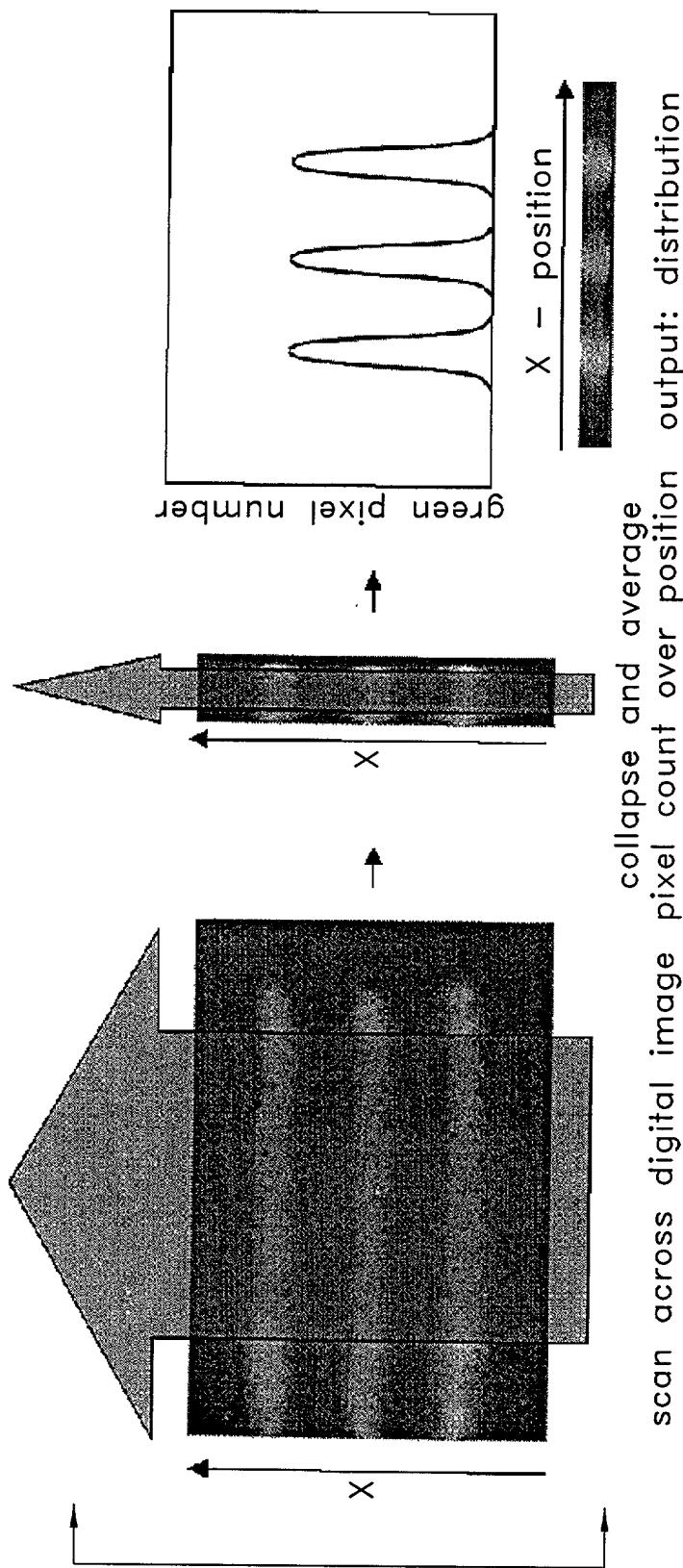


Fig. 6

SCANNING IMAGES FOR FLUORESCENT PIXEL DISTRIBUTION

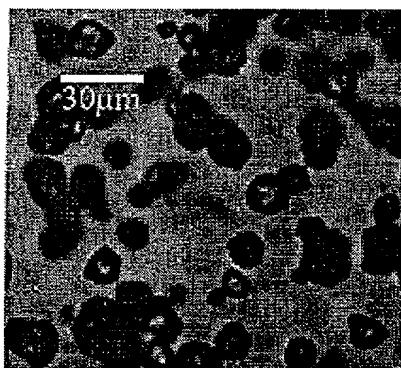


*Fig. 7A*

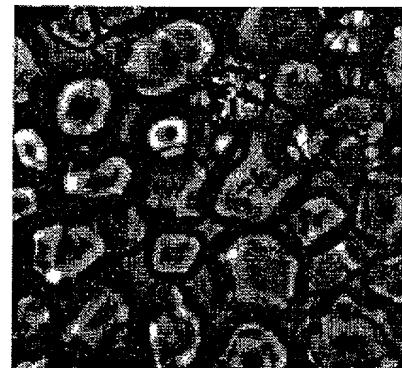
*Fig. 7B*

*Fig. 7C*

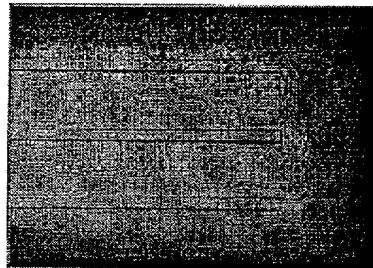
scan across digital image pixel count over position output: distribution  
collapse and average



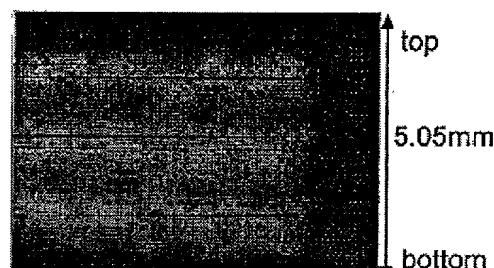
*Fig. 8A*



*Fig. 8B*



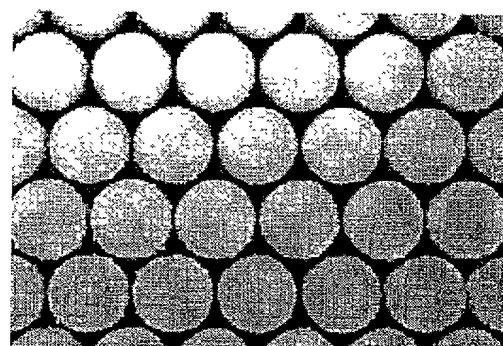
Powder: lactose 74 - 106 $\mu$ m  
Binder: 35wt% sucrose/DI H<sub>2</sub>O  
ave. thickness fluorescein layer = 1150 $\mu$ m



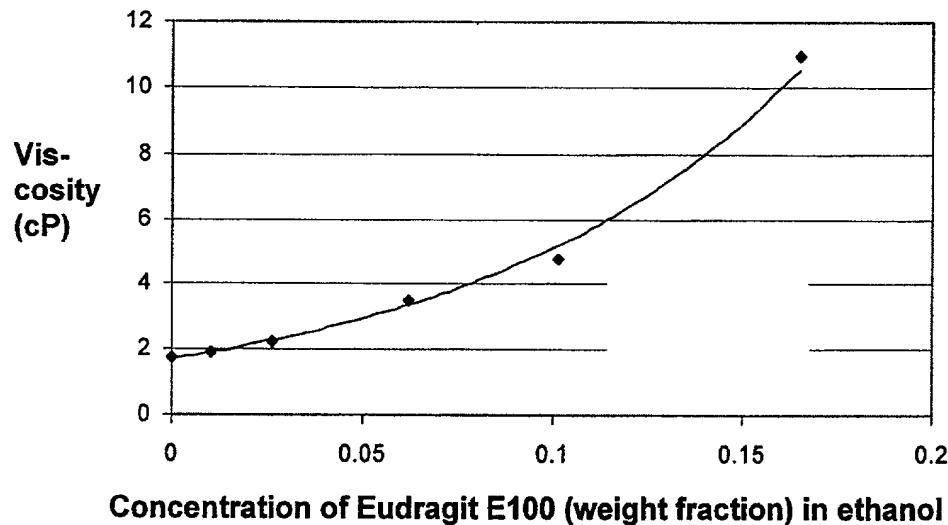
Powder: 90% lactose/10% Cornstarch  
Binder: 35wt% sucrose/DI H<sub>2</sub>O  
ave. thickness of fluorescein layer = 950 $\mu$ m

*Fig. 9A*

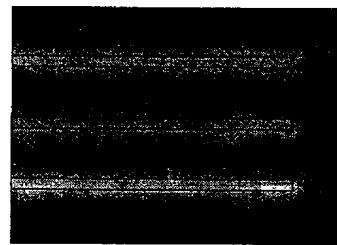
*Fig. 9B*



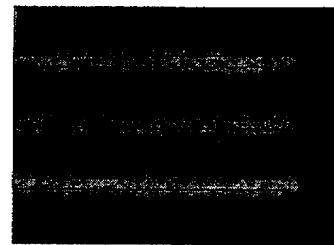
*Fig. 10*



*Fig. 11*



Powder: lactose 74 - 106 $\mu$ m  
Binder: 12wt% E100/Ethanol  
ave. thickness fluorescein layer = 550 $\mu$ m



Powder: 80% lactose/ 20%E100  
Binder: 12wt% E100/Ethanol  
ave. thickness fluorescein layer = 440 $\mu$ m

*Fig. 12A*

*Fig. 12B*

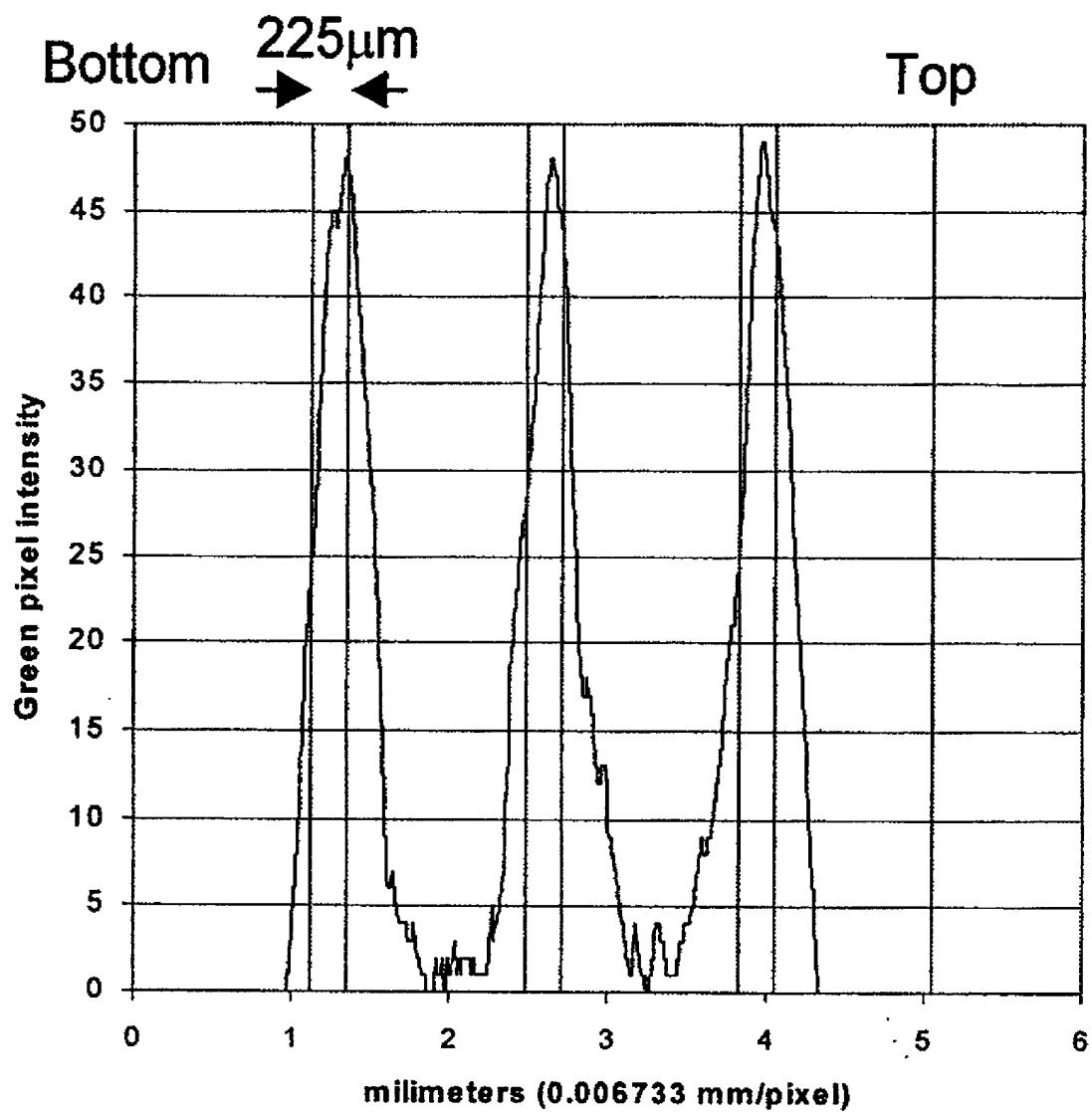


Fig. 13

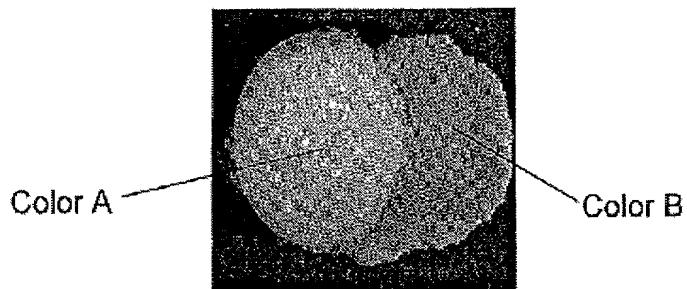
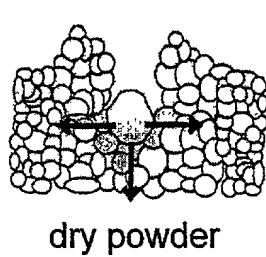
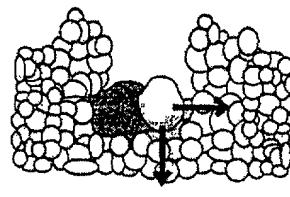


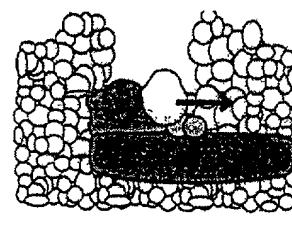
Fig. 14



dry powder



adjacent lines

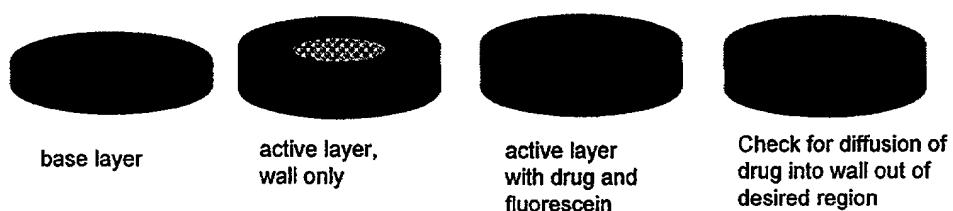


subsequent layers

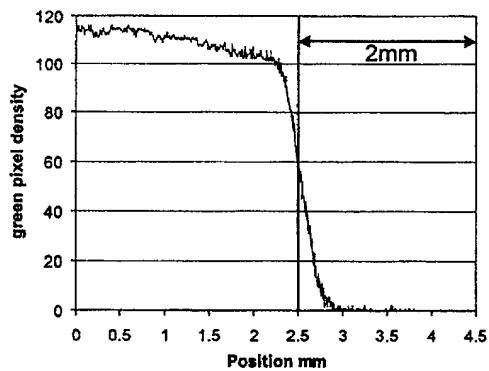
Fig. 15A

Fig. 15B

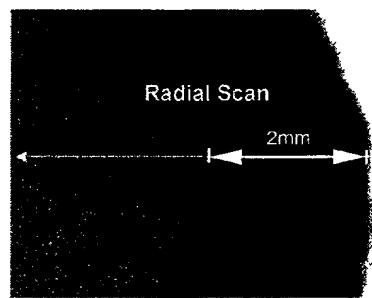
Fig. 15C



*Fig. 16A*



*Fig. 16B*



*Fig. 16C*